

DESCRIPTION

# XT850

Prefabricated Commissioning Solution with 80 mm flushing bypass, **equal percentage** PICV and **Filterball®** shut off valve with integrated strainer.

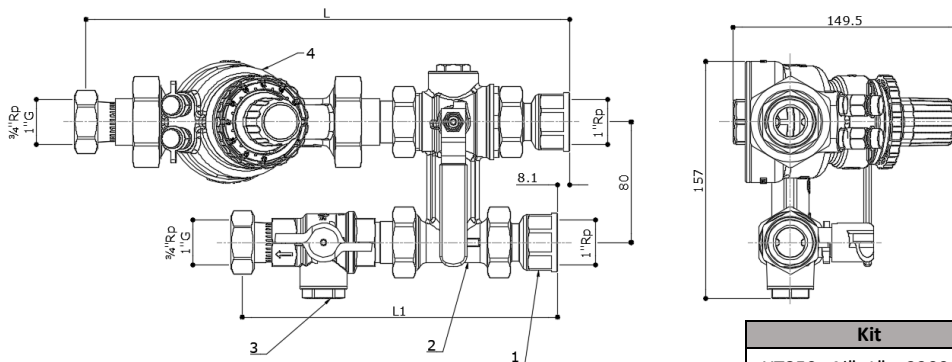
The kit is ready to be install and provides with all components required for commissioning and operation of FCU. By-pass avoids reverse flushing across the PICV.

100% factory tested against leakage.

Fully maintainable **PICV** test point for commissioning and system optimization.

**Filterball** valve with blowout proof stem, triple sealing technology and adjustable packing gland.

DIMENSIONS



Dimensions in mm

Kit	L	L1	Weight [g]
XT850 - 3/4"x1" – 2200 l/h	303	190	3850
XT850 - 3/4"x1" – 2700 l/h	303	190	3850
XT850 - 3/4"x1" – 3000 l/h	303	190	3850
XT850 - 1" – 2200 l/h	322	210	4880
XT850 - 1" – 2700 l/h	322	210	4880
XT850 - 1" – 3000 l/h	322	210	4880

MATERIAL LIST

#	Part number	QTY	Material
1	BXT3CIL 1"	2	CuZn40Pb2 CW617N
2	XT3BP DN25	1	CuZn40Pb2 CW617N
3	52F 3/4"	1	CuZn36Pb2As CW602N NDA
4	93L 3/4" – 2200 l/h 93H 3/4" – 2700 l/h 93H – 3000 l/h	1	CuZn36Pb2As CW602N NDA

Please refers to dedicated technical specifications for further information and maintenance.

General XT technical submittal is also available for further information about XT range.

ACCESSORIES (not included)

- Soft thermal insulation with Velcro (multiple opening-closing), UL rated.
- Flexible hoses **FX series**
- Drain valve
- Additional test point
- Venturi fitting **CV90** series for flow rate measurement (accuracy ±3%)

TECHNICAL FEATURES

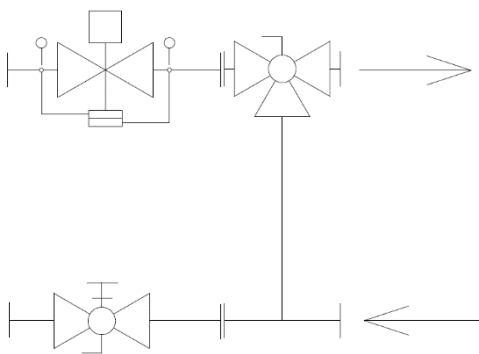
Centre to centre [mm]	Connections	Flow range		PICV min ΔP	Assembly min ΔP	Kv by-pass	Filtering capacity
		Min [l/h]	Max [l/h]	[kPa]	[kPa]		μm
80	1" F union x 3/4" F	550	2200	25	40	8	700
		700	2700	30	45		
		850	3000	35	60		
	1" F x 1" F unions	550	2200	25	40		
		700	2700	30	45		
		850	3000	35	60		

DATA

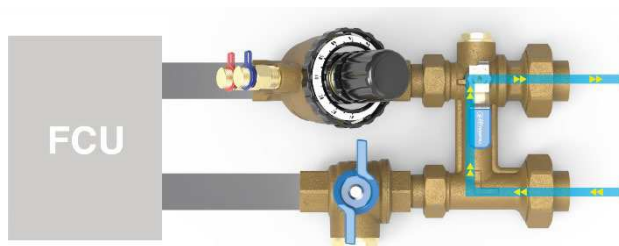
Feature	
Pressure rating	PN25 (PN16 with flexible hoses)
Flow rate range	550 – 3000 l/h dependent on valve selection
Working temperature range^	-10 - +100° C
Working differential pressure range	25 – 600kPa minimum depends on valve and setting
Flow control accuracy (hysteresis)	±5% till 1 bar DP, ±10% over 1 bar DP at 100% flow
Control valve characteristic	Equal Percentage
Control valve leakage rate to IEC 60534-4	Class IV
Thread types	BSP
Medium	Water or Water-Glycol 30%

^no frost and no steam. Under 0°C, glycol must be added. See temperature limits of flexible hoses and actuators (dedicated technical specifications).  
Water quality must comply requirements mentioned in PICV technical specification.

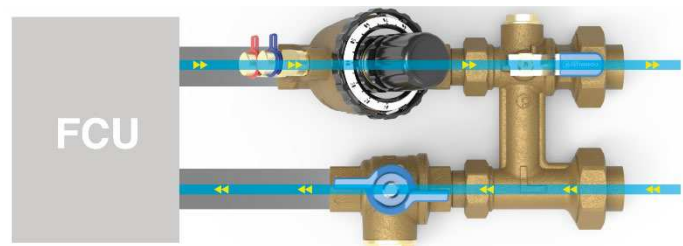
SCHEMATIC



OPERATIONS



Flushing mode



Operating mode

Pictures shown are for illustration only. They show operating modes of a similar kit.

ACTUATORS

Type	Part number	Stroke	Adaptor
24 V, 0-10 V prop., feedback	VA7483	6.3 mm*	0A7010
24 V, 0-10 V prop., feedback, fail safe	VA7484	6.3 mm*	0A748X
24 V, 0-10 V prop., feedback	VM000	6.5 mm*	76TE (included)
24 V, 0-10 V prop., feedback, fail safe	VM060	6.5 mm*	76TE (included)
24 V, 3 Point Floating	VA7481	6.3 mm	0A748X
230 V, 3 Point Floating	VA7481	6.3 mm	0A748X
24 V, 0-10 V Proportional Thermic	A564P3	6.5 mm	VA64 (included)
24 V, ON-OFF PWM Thermic	A56402	6.5 mm	VA64 (included)
230 V, ON-OFF PWM Thermic	A56202	6.5 mm	VA64 (included)



VA7481, VA7483 and VA7484



A56 series

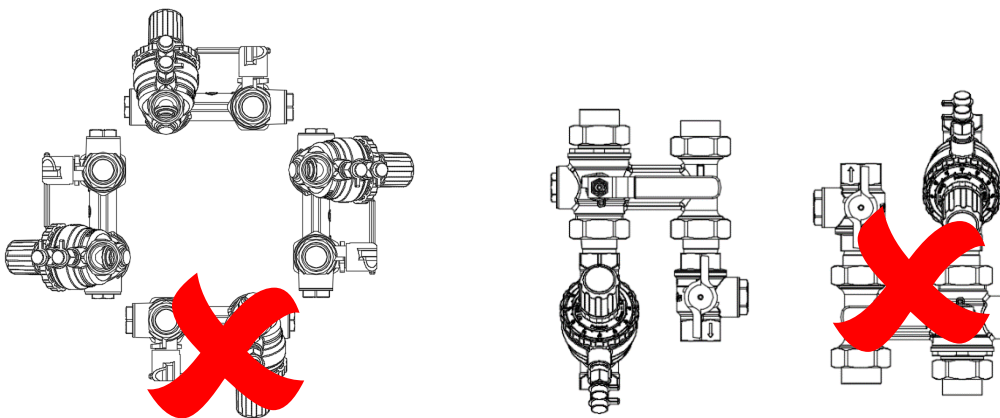


VM series

\*Stroke detection system

INSTALLATION

The PICV can be installed in any position between vertical and horizontal for electrical safety reasons in case an actuator is mounted onto the valve. Upside down installation of the PICV must be avoided for electrical safety reasons.



Pictures shown are for illustration only.