

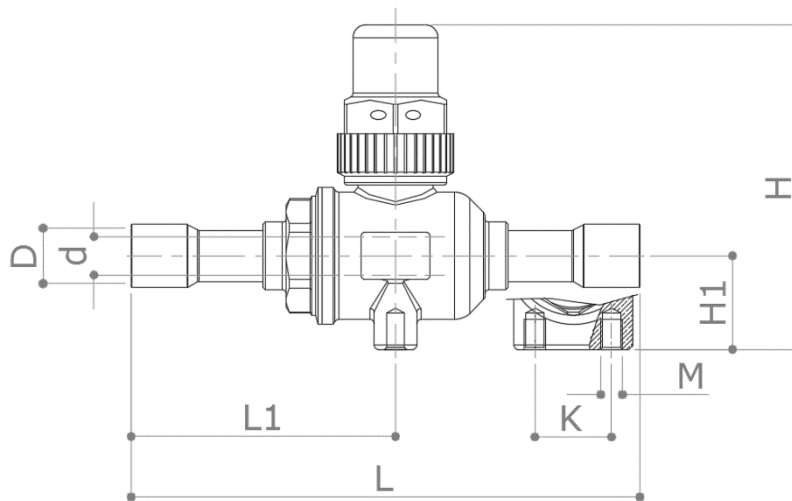


DESCRIPTION

S70

Ball valve for refrigerants type HFC/HFO, P_{max} 45 bar.
 Copper ODS solder connections.
 Body and tail welded through a TIG weld. Copper connections are welded with silver alloy.
 Blow-out proof stem, internally fitted.
 Bi-directional valve with internal balancing system of the pressure.
 Cap for lead sealing.
 Conform for use of fluids categorized by Art. 13, point 1, letter *b* of European Directive PED 2014/68/EU as Group 2 fluids, not toxic, not flammable and not explosive.
 Conform to Art. 4 point 1, letter *c* of European Directive PED 2014/68/EU

DIMENSIONS



Connection standard: imperial

D	¼"	3/8"	½"	5/8"	¾"	7/8"	1 1/8"	1 3/8"	1 5/8"	2 1/8"	2 5/8"	3 1/8"
d	12	12	12	12	20	20	25	32	40	50	50	65
H	76	76	76	76	89	89	94	119	131	150	150	169
H1	22	22	22	22	28	28	30	38	45	55	55	62
L	120	120	122	135	153	169	207	245	260	294	294	350
L1	62	62	62	69	80	86	109	130	137	160	160	187
K	18	18	18	18	18	18	30	30	30	30	30	75
M	M5	M5	M5	M5	M5	M5	M6	M6	M6	M6	M6	M10
Weight [g]	290	290	295	300	595	640	935	1835	2680	4560	4635	8550

Connection standard: metric

D	10	12	16	18	22	28	35	42	54	64	80
d	12	12	12	20	20	25	32	40	50	50	65
H	76	76	76	89	89	94	119	131	150	150	169
H1	22	22	22	28	28	30	38	45	55	55	62
L	120	122	135	153	169	207	245	260	294	294	350
L1	62	62	69	80	86	109	130	137	160	160	187
K	18	18	18	18	18	30	30	30	30	30	75
M	M5	M5	M5	M5	M5	M6	M6	M6	M6	M6	M10
Weight [g]	290	295	300	590	640	870	1835	2680	4560	4600	8550

Dimensions in mm

MATERIALS

Body	CW617N (EN 12165) CuZn40Pb2
Ball	CW617N (EN 12165) CuZn40Pb2 Chrome plated
Connection	Copper EN12735-1 – Cu-DHP – R290
Stem	Galvanized steel
Seat	2 x modified PTFE
O-Rings	2 x chloroprene
Cap	PBT GF30

PRESSURE DROP DIAGRAM

Dim.	¼"	3/8"	½"	5/8"	¾"	7/8"	1 1/8"	1 3/8"	1 5/8"	2 1/8"	2 5/8"	3 1/8"
Kv	1.1	3.2	6	14.2	18	27.5	40.5	67.5	115	185	185	295
PN	45	45	45	45	45	45	45	45	45	45	45	45

Dim.	10	12	16	18	22	28	35	42	54	64	80
Kv	3.2	6	14.2	18	27.5	40.5	67.5	115	185	190	295
PN	45	45	45	45	45	45	45	45	45	45	45

Pressure drop values are got through calculation

RECOMMENDED WORKING TEMPERATURE/PRESSURE LIMITS

T _{min}	T _{max}	P _{max}
-40°C	+150°C	45 bar